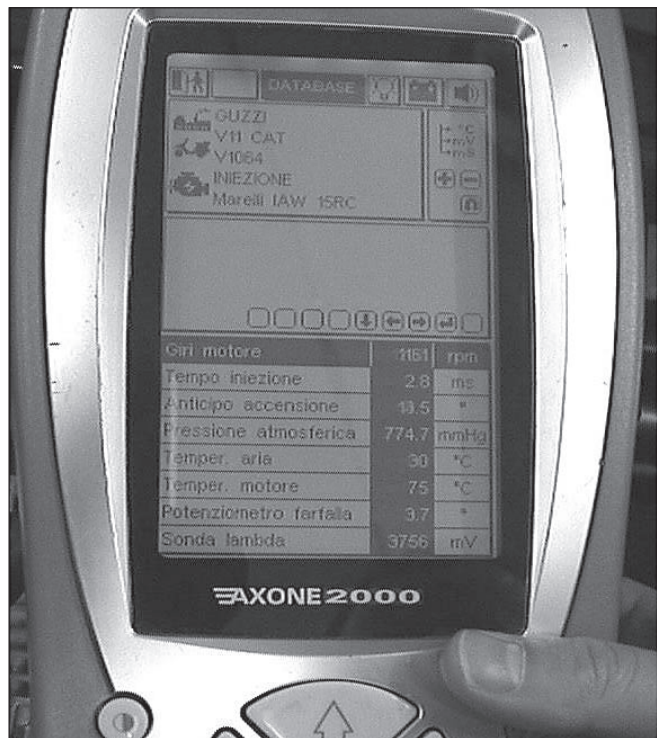




- Gradually open both by-pass screws so as to reach an idling speed of $1,100 \pm 50$ RPM (read value on AXONE2000), after having selected the rpm parameter, by keeping the vacuum balance;

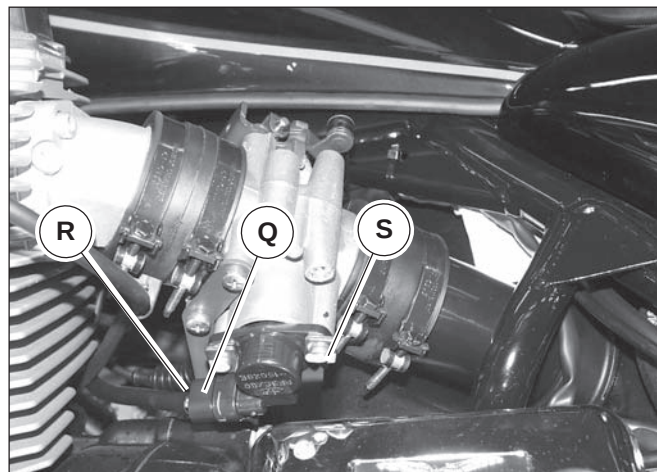
Engine temperature shall be between 70 and 80°C

- Disconnect the vacuummeter and check idling speed;
- Switch off and disconnect AXONE2000;

No special procedure is needed to switch off AXONE2000: simply press "ON/OFF" "11" from any menu.

AXONE2000 may jam during operation.

If this is the case, turn the key to "OFF", switch off AXONE2000 by pressing "ON/OFF" "E", disconnect upper connector and wait for a few seconds before connecting the tester to control unit again.



If once this procedure is over the idling speed is not within the specified limits, use a tester to check the throttle position sensor as follows:

- fully close the throttle duct (throttle angle 0°);
- turn the ignition key to ON;
- install the tester probes inside the throttle position sensor connector across terminals "Q" and "R" and check that the voltage reading is 150mV +/- 15mV.
- If the throttle position sensor reading does not fall inside the above values, loosen fastening screw "S" and proceed to correct re-positioning.

